



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D500-560-041
Job Sheet 177303



Part No: D500-560-041

Job Qty: 2 ea

Part Name: Cargo Mirror Installation 6"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/10/18

Job Tracking No:

Due Date: 5/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP Rev:E 03.10.15 Reformat; Removed D2057 KJ/RF IPP Rev:F 08-05-27 as per ECN1195p
DD verified by:EC IPP Rev:G 10.04.22 chg route seq DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	5/23/18	5/23/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	2 pcs	5/23/18	5/23/18	0.00	0.60	Small Fab-8		
120	QC	2 pcs	5/23/18	5/23/18	0.00	0.00	QC5		
130	Packaging	2 pcs	5/23/18	5/23/18	0.00	0.00	Packaging1-5		
140	QC	2 pcs	5/23/18	5/23/18	0.00	0.00	QC4		
145	DC	2 pcs	5/23/18	5/23/18	0.00	0.00	DC		
150	Packaging	2 pcs	5/23/18	5/23/18	0.00	0.00	Packaging3-2		
160	QC21-FG	2 Ea	5/23/18	5/23/18	0.00	0.00	QC21		

Part Op 110 - Before assembly repass tap on stud. Assemble as per drawing D500-560 PAGE 8- BLUE FILE
Descriptions: 145 - Photocopy bluefile and create labels as per PPP D500-560-041 CHG006

150 - Identify and pack for shipping as per PPP D500-560-041 Location:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN526C1032R10	Screw	8 Ea (4 ea)	90-Start up Operation	3071664
D1048	Clamp	4 Ea (2 ea)	90-Start up Operation	3026521
D1049	Saddle	4 Ea (2 ea)	90-Start up Operation	5007756 3020148
D2010-101	Mirror Bracket 369/500	2 Ea (1 ea)	90-Start up Operation	5014636
D2010-103	Mirror Arm 369/500	2 Ea (1 ea)	90-Start up Operation	5004946
D2011-101	Mirror 6"	2 Ea (1 ea)	90-Start up Operation	30722295
AN3-4A	Bolt	8 Ea (4 ea)	130-Packaging	5060863

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN526C1032R10	8	69	0
	D1048	4	10	0
	D1049	4	8	0
	D2010-101	2	8	0
	D2010-103	2	2	0
	D2011-101	2	33	0
	AN3-4A	8	412	0

Part Specifications

Specifications could not be found.

Plex 5/10/18 7:20 AM Dart.lajeunesse.marie



Container No: S072877



Part: D500-560-041

Job No: 177303

Serial No/Batch: S072877

Revision:

Inspector:

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Date: 05/22/18